

<b>3520 &amp; 3020 L- SEALERS</b>	
<b>COMPONENTS ON SEAL ARM ASSEMBLY</b>	<b>part #</b>
BEARINGS, SEAL HEAD PIVOT BEARINGS	560-70-06
BLOCK - INSULATOR (front of side wire)	10-16047
BLOCK - INSULATOR (in wire tensioners)	10-41327
BLOCK- LIFTER FOR SEAL WIRE	10-36210
BLOCK, GROUNDING (right side anchor point of front seal wire)	10-36224
SCREW FOR GROUNDING BLOCK	524-40-71-01
BOLTS, (adjusters for mag/seal wire micro switches)	527-65-40-01
CAM	10-16048
CAM AND MOUNTING SHAFT FOR TENSIONERS	10-16129
CAM HANDLE	10-16049
GROUND STRAP (copper "C" plate at corner)	10-41686
NUT, BRASS FOR ANCHOR SCREW	545-24-20-30
RTV CEMENT (attaches transite strip)	573-10-02-01
SCREW, (attaches front seal wire at corner)	521-12-02-01
SCREW, BRASS (seal wire anchor bolt mounted in tensioner)	524-24-71-30
SEAL ARM (HEAD) ASSEMBLY COMPLETE 3520 EM	10-36235-21
SEAL ARM (HEAD) ASSEMBLY COMPLETE 3520 GSM	10-36235-02
SEAL ARM (HEAD) ASSEMBLY COMPLETE 3520 MTB	10-36235-17
SEAL ARM (HEAD) 3020 ASSY REPLACE W/3520 HEAD ABOVE	
SEAL WIRE (SIX PACK OF WIRES) 3020 FRONT	10-41690-02
SEAL WIRE (SIX PACK OF WIRES) 3020 SIDE	10-41690-01
SEAL WIRE CONNECTOR KIT	10-16201
SEAL WIRE, (SIX PACK OF WIRES) 3520 FRONT SL ONLY	10-41690-16
SEAL WIRE, (SIX PACK OF WIRES) 3520 FRONT II ONLY	10-41690-24
SEAL WIRE, (SIX PACK OF WIRES) 3520 SIDE SL & II	10-41690-01
SPRING, FOR TENSIONER ASSEMBLY	562-70-17
STUD FOR SPRING MOUNTING	10-16145
TENSIONER ASSY W/CAM, STUDS, SPRINGS, MOUNT-front	10-41211
TENSIONER ASSY W/CAM, STUDS, SPRINGS, MOUNT-side	10-41212
THREADED ROD, holds microswitch adjusts bolts EM	10-40130
--EM	
THUMB NUT, BLACK PLASTIC (attaches seal wires)	568-03-03
TRANSITE INSULATOR 40" LENGTHS (under seal wires)	10-16041-18
WASHER, BRASS (under thumb nut & screw)	548-24-19
<b>FILM HOLD DOWNS</b>	<b>part #</b>
FILM HOLDDOWN COMPLETE FRONT 3520	10-41104-13
FILM HOLDDOWN COMPLETE FRONT 3020	10-41104-05
FILM HOLDDOWN COMPLETE SIDE ALL	10-41104-03

SHOULDER BOLTS FOR HOLDDOWNS		10-16449
SPRING FOR HOLDDOWNS		562-72-47
<b>HB-3</b>		part #
COVER, BOTTOM METAL SHIELD FOR RECEPTICLE		10-41326
COVER, TOP METAL BRACKET SUPPORTS RECEPTICLE		10-16148
EXTENSION ARM, BURNER SLIDES IN THIS RACK		10-41258
GLOW TIP FOR HB-3      STANDARD TIP		10-41265-20
GLOW TIP                      LARGER " S" TIP		10-41265-25
HOLEBURNER COMPLETE		HB-3
HOLEBURNER RECPTIBLE (on seal arm)		600-11-02
O-RING HEIGHT ADJUSTER		573-40-13
POST, HEXAGON MOUNTING POST		10-41252
THUMBWHEEL, BLACK PLASTIC KNOB ON HB-3		568-20-19
<b>CLOSER ( DOOR ) ASSMEBLY/ COUNTER WEIGHT</b>		part #
CLOSER ASSEMBLY              GSM		570-10-28
CLOSER ASSEMBLY              MTB		10-40168
CLOSER ASSEMBLY              EM		10-40163
SPRING ASIST                      GSM ONLY		562-70-29-01
COUNTER WEIGHT                  MTB		10-40126-03
COUNTER WEIGHT                  EM		10-40126-04
COUNTER WEIGHT SUPPORT ROD, (HOOKS)		10-40094
<b>SEAL PAD ASSEMBLY COMPONENTS</b>		part #
3020 SEAL PAD COMPLETE W/ HOLDER, PAD TAPE FRONT		10-41410-03
3020 SEAL PAD COMPLETE W/ HOLDER, PAD TAPE SIDE		10-41410-04
3520 SEAL PAD COMPLETE W/ HOLDER, PAD, TAPE FRONT		10-50575-05
3520 SEAL PAD COMPLETE W/ HOLDER, PAD, TAPE SIDE		10-50575-06
SEAL PAD                      3/4" FOAM 36" LENGTH		10-16058-16
SEAL PAD                      1" FOAM 36" LENGTH		10-50588-05
TEFLON SLEEVE MATERIAL 12" X 9 YARDS		573-56-64
TEFLON TAPE      2 1/2" 9 YARD ROLL		573-56-68
TEFLON TAPE      3/4 " 36 YARD ROLL		573-56-17-01
TEFLON TAPE      3/4" 10 YARD ROLL		573-56-69
<b>MAGNET ASSEMBLY COMPONENTS</b>		part #
BOLT MOUNTS SPRING AND PLATE TO BRACKET		531-66-73-01
BRACKET, CONTACT PLATE MOUNTING		10-50835
BRACKET, MAGNET HOLDER		10-41340
CONTACT PLATE (mounted to seal head)		10-50834
MAGNET		640-40-06

NUT, NYLOCK	546-57-34
SPRING ON CONTAC PLATE	562-72-66
WASHER	548-50-05
<b>CONVEYOR ASSEMBLY COMPONENTS MB MODELS</b>	<b>part #</b>
ANCHOR NUT FOR TENSION ADJUSTER	10-36181
BELT, TIMING	562-32-01
BELT, CONVEYOR W/LACING & CONNECTOR ROD	10-36231-01
BOLT, TENSION ADJUSTER	527-65-40-01
BRUSHES- FOR CONVEYOR MOTOR	640-45-11
CONVEYOR ASSEMBLY	10-36221-01
CRANK HANDLE	10-16591-02
DRIVE ROLLER	10-36460-01
DRIVE ROLLER BEARING	560-15-09
DRIVE ROLLER SPOCKET	562-22-07
IDLER ROLLER	10-36459-01
LAG TAPE FOR ROLLER	10-16788
LIFT ROD,(on scissor jack replace w/ lift screw) MTB-A PRE 98	10-36251-03
LIFT ROD,(on scissor jack replace w/ lift screw) MTB-SL	10-36251-04
LIFT SCREW (threaded rod for crank handle) 3520	10-41263
LIFT SCREW (threaded rod for crank handle) 3020 SPECIAL	10-36203-03
LIFT SCREW BUSHING, BRASS	10-36229
LIFT SCREW COLLAR	557-07-09
MOTOR	615-40-11
BRACKET, (MOTOR MOUNTING)	10-54176
SPROCKET, MOTOR	562-22-06
<b>GSM MODEL PRODUCT TRAY COMPONENTS</b>	<b>part #</b>
BASE, FOR SLOTTED TUBE, BOLTS TO TRAY UNDERSIDE	10-16248-01
BOTTOM BASE THREADED, BOLTS TO SEALER CHASSIS	10-16208-01
HANDLE FOR HEIGHT ADJUSTER	10-16243-02
SEALING TRAY ASSY, W/O SPRING OR LIFT SCREW	10-16325-06
SEALING TRAY, ONLY	10-16266
SPRING	562-70-32
TRAY HEIGHT ADJUSTER	10-16207-02
TUBE, SLOTTED ANGLE,	10-41499
<b>ELECTRICAL COMPONENTS</b>	<b>part #</b>
BRUSHES MOTOR	640-45-11
CAPACITOR, MAGNETS	632-21-22-52-06
CIRCUIT BREAKER, CONVEYOR	610-70-03
CIRCUIT BREAKER, MAIN POWER	610-70-10

CONTROLLER, BELT SPEED	10-54342
CORD, MAIN POWER	10-40172-20
LIGHTS INDICATOR 120 VOLT	625-60-31
LIGHTS INDICATOR 120 VOLT	625-60-30
MAGNET	640-40-06
MOTOR, CONVEYOR (requires new mounting bracket)	615-40-11
RECTIFIER, MAGNETS	635-70-29
RELAY CONTACTOR	610-50-04
SWITCH, ON/OFF	610-14-09
SWITCH, ACTUATOR (seal, magnet, conveyor microswitch)	610-18-22
TERMINAL JUMPER	600-54-08
TERMINAL STRIP 16 PIN DRAWER	600-50-44
TERMINAL STRIP 9 PIN UPPER DECK	600-50-10
TERMINAL STRIP 4 PIN RECTIFIER	600-50-06
TIMER KNOB (ROUND)	568-03-23
TIMER, CONVEYOR AND MAGNETS (EM -UP DWELL)	10-54180-91
TRANSFORMER, HOLEBURNER	640-10-35
TRANSFORMER, SEAL WIRES	640-10-29
<b>SEAL WIRE TEMP &amp; BALANCE COMPONENTS</b>	<b>part #</b>
BALAST WIRE TEMP EQUALIZER JUMPER 3020 3.5 INCHES	
SWITCH, CONTACT ADJUSTER DIAL ON FRONT PANEL	610-18-23
KNOB, FOR CONTACT SWITCH	568-30-02
MONITOR WIRE	10-16457
TEMP CONTROL ASSEMBLY "K TIMER" "MONITOR"	10-40014
<b>FILM CRADLE/SEPERATOR TRAY COMPONENTS</b>	<b>part #</b>
BRACKET, FOR FILM OPENING ROD	10-50551
BRAKE	10-50554
COLLAR, FILM POSITIONING	10-36466
COLLAR, FOR ROLLER INSTALLATION	557-07-09
CRADLE TIE ROD SUPPORT	10-16615-03
FILM CRADLE ASSEMBLY	10-41407
FILM OPENING ROD	10-50553-02
FRONT PLATE, ROLLER MOUNT	10-36389
REAR PLATE	10-36390-01
ROLLER	10-36458-01
ROLLER MOUNTING BRACKET	10-16441
SEPERATOR TRAY STAINLESS STEEL	10-40175-21
THUMB KNOB, BLACK PLASTIC FOR OPENING ROD POSITON	568-20-05
<b>EM MODELS ADDITIONAL COMPONENTS</b>	<b>part #</b>

<b>BOLT, CRANK ARM TO MOTOR</b>	<b>527-32-73-01</b>
<b>BRACKET, MOUNT FOR TDC DETECH SWITCH</b>	<b>10-41434</b>
<b>BRAKE ASSEMBLY, 1994 &amp; OLDER MUST UPGRADE TO CLOSER ASSEMBLY</b>	<b>562-44-01</b>
<b>COVER, SAFTEY COVER OVER MOTOR &amp; CRANK ASSY</b>	<b>10-50842</b>
<b>CRANK ARM ASSEMBLY, ON DRIVE MOTOR</b>	<b>10-50840</b>
<b>CRANK ARM HUB</b>	<b>10-41632</b>
<b>HEIGHT ADJUSTER CLAMP</b>	<b>part of closer assy</b>
<b>MOTOR, HEAD DRIVING</b>	<b>615-42-20</b>
<b>BUTTON, MUSHROOM HEAD AND SWITCH</b>	<b>610-30-02</b>
<b>SWITCH, PALM</b>	<b>610-18-05</b>
<b>SWITCH, INTERLOCK ON SAFTEY COVER</b>	<b>610-10-19</b>
<b>SWITCH, TDC DETECTOR SWITCH</b>	<b>610-18-38</b>
<b>SWITCH, UP DWELL START UP, ON SEAL ER TOP DECK</b>	<b>610-18-22</b>
<b>SWITCH,TOGGLE AUTO/SEMI ON CONTROL PANEL</b>	<b>610-10-15</b>
<b>THUMB SCREW</b>	<b>part of closer assy</b>
<b>TIMER, UP DWELL</b>	<b>10-54180-91</b>
<b>TRANSFORMER, STEPDOWN</b>	<b>640-10-48-01</b>
<b>DRUM BRAKE REPLACEMENT PARTS</b>	<b>part #</b>
<b>(old style brake prior to '94)</b>	
<b>BRAKE ASSEMBLY LIMITED AVAILABILITY</b>	<b>615-42-20-01</b>
<b>BRAKE BAND</b>	<b>61-42-20-02</b>
<b>BRAKE SPRING, FOR BAND</b>	<b>615-42-20-03</b>