MATERIAL SAFETY DATA SHEET

UV CURING OFFSET PROCESS COLOR INK

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MANUFACTURED FOR

AND DISTRIBUTED BY; Tokyo Printing Ink Corporation U.S.A.

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TELEPHONE NO.; (310) 604-0495 DATE PREPARED; May 12, 2008

SECTION. 1 PRODUCT IDENTIFICATION

COMMON NAME; UV Curing Offset-Printing Process-Color Ink Series PRODUCT NAME; UV Paper Process- Yellow, Magenta, Cyan, Black

SECTION. 2 HAZARDOUS INGREDIENTS

COMPONENTS	CAS No.	WT. %	
Di Allyl-phthalate Prepolymer	25053-15-0	23-29	
Di Tri-methylol Propane Tetra-acrylate	94108-97-1	42-48	
Photo Initiator	71868-10-5	6-9	
Polyethylene Wax	9002-88-4	1-2	
Organic Pigment		15-25	
C.I. Pigment Yellow 13	5102-83-0		
C.I. Pigment Red 57: 1	5281-04-9		
C.I. Pigment Blue 15: 3	147-14-8		
C.I. Pigment Blue 18	1324-77-2		
C.I. Pigment Black 7	1333-86-4		

SECTION. 3 PHYSICAL DATA

APPEARANCE; Viscous Paste SPECIFIC GRAVITY; 1.02-1.07 (25°C)

COLOR; Various BOILING POINT; NE
ODOR; Acrylic Odor VAPOR DENSITY; NE
MOLECULAR WEIGHT; NE VAPOR PRESSURE; NE

PH; NE SOLUBILITY IN WATER; Insoluble

SECTION. 4 FIRE AND EXPROSION DATA

FLASH POINT; 170° C (Open Air)

FLAMMABLE LIMITS / UPPER; NE LOWER; NE EXTINGUISH MEDIA; Water, Fog, Foam, Dry Chemical

SPECIAL FIRE FIGHTING PROCEDURES; Keep out of smoke. Self contained breathing apparatus

is recommended.

UNUSUAL FIRE AND EXPROSION HAZARDS; NE

SECTION. 5 HEALTH HAZARD DATA

EFFECTS OF OVEREXPOSURE

INHALATION; May cause respiratory irritation and dizziness.

SKIN; May cause irritation, defatting, allergic contact dermatitis and sensitization.

EYE; Will cause severe irritation.

INGESTION; May cause gastrointentional irritation, nausea, vomitting and diarrhea.

EMERGENCY FIRST AID PROCEDURE

INHALATION; Move to fresh air. Aid in breathing and get medical attention, if necessary.

SKIN; Remove contaminated clothing and wash well with soap and water.

EYE; Flush with plenty water immediately for at least 15 min. and get medical attention.

INGESTION; Drink a large quantity of water. If available, milk is better. Get medical attention.

SECTION. 6 REACTIVITY DATA

STABILITY; Stable

CONDITION TO AVOID; Heat, Spark, Open flame

INCOMPATIBILITY; May react with strong oxidizing agents.

HAZARDOUS DECOMPOSITION PRODUCTS; May evolve noxious fumes such as carbon oxide,

nitrous oxide when involved in a fire burning.

HAZARDOUS POLYMERIZATION; Not expected.

SECTION. 7 SPILL OR LEAK PROCEDURE

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED AND SPILLED; Wipe out and placed in a suitable covered container for disposal.

DISPOSAL METHOD; Dispose in accordance with local, country, state and federal regulation.

SECTION, 8 PROTECTION MEASURES

RESPIRATION; Use respirator, if necessary.

VENTILATION; Use general and local exhaust ventillation.

SKIN; Rubber gloves is recommended. EYE; Safety glasses is recommended.

OTHER; Use apron, coverall and boots, if necessary.

SECTION. 9 SPECIAL PRECAUTIONS AND STORAGE DATA

PRECAUTION IN HANDLING AND STORING; Store in sealed container and keep away from high temperature, $(40^{\circ}\text{C}^{<})$ direct sunlight and excessive moisture.

AVERAGE SHELF LIFE; 6 months or more

NE; No Established.