

MATERIAL SAFETY DATA SHEET

SHEET FED OFFSET PROCESS COLOR INK

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SECTION. 1 PRODUCT IDENTIFICATION

COMMON NAME ; Sheet-Fed Offset-Printing Process-Color Ink Series
PRODUCT NAME; TF Process Series

SECTION. 2 HAZARDOUS INGREDIENTS

COMPONENTS	CAS No.	WT. %
Hydrotreated Petroleum Hydrocarbon	64742-46-7	25-30
Rosin Modified Phenolic Resin	68082-96-2	22-26
Alkyd Resin	67700-81-6	5-7
Vegetable Oil	8001-22-7	20-23
Polyethylene Wax	9002-88-4	1-1.5
Cobalt Octate	136-52-7	.5>
Manganese Octate	19556-58-8	.5>
<u>Organic Pigment</u>		
Yellow C.I. Pigment Yellow 12	6358-85-6	14
Magenta C.I. Pigment Red 57: 1	5281-04-9	17
Cyan C.I. Pigment Blue 15: 3	147-14-8	16
Black C.I. Pigment Blue 18	1324-77-2	6
C.I. Pigment Black 7	1333-86-4	21

Generally Classified as Non Toxic

SECTION. 3 PHYSICAL DATA

APPEARANCE ; Viscous Paste	SPECIFIC GRAVITY ; 0.90-1.10 (25°C)
COLOR ; Various	BOILING POINT ; NE
ODOR ; Oily Odor	VAPOR DENSITY ; NE
MOLECULAR WEIGHT ; NE	VAPOR PRESSURE ; NE
PH ; NE	SOLUBILITY IN WATER ; Insoluble

SECTION. 4 FIRE AND EXPROSION DATA

FLASH POINT ; 150-160°C (Open Air)
FLAMMABLE LIMITS / UPPER ; NE LOWER ; NE
EXTINGUISH MEDIA ; Fog, Foam, Dry Chemical
SPECIAL FIRE FIGHTING PROCEDURES ; Keep out of smoke. Self contained breathing apparatus is recommended.
UNUSUAL FIRE AND EXPROSION HAZARDS ; NE

SECTION. 5 HEALTH HAZARD DATA

EFFECTS OF OVEREXPOSURE

INHALATION ; May cause respiratory irritation and dizziness.

SKIN ; May cause irritation, defatting, allergic contact dermatitis and sensitization.

EYE ; Will cause severe irritation.

INGESTION ; May cause gastrointentional irritation, nausea, vomitting and diarrhea.

EMERGENCY FIRST AID PROCEDURE

INHALATION ; Move to fresh air. Aid in breathing and get medical attention, if necessary.

SKIN ; Remove contaminated clothing and wash well with soap and water.

EYE ; Flush with plenty water immediately for at least 15 min. and get medical attention.

INGESTION ; Drink a large quantity of water. If available, milk is better. Get medical attention.

SECTION. 6 REACTIVITY DATA

STABILITY ; Stable

CONDITION TO AVOID ; Heat, Spark, Open flame

INCOMPATIBILITY ; May react with strong oxidizing agents.

HAZARDOU DECOMPOSITIO PRODUCTS ; may evolve noxious fumes such as carbon oxide, nitrous oxide when involved in a fire burning.

HAZARDOUS POLYMERIZATION ; Not expected.

SECTION. 7 SPILL OR LEAK PROCEDURE

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED AND SPILLED ; Wipe out and placed in a suitable covered container for disposal.

DISPOSAL METHOD ; Dispose in accordance with local, country, state and federal regulation.

SECTION. 8 PROTECTION MEASURES

RESPIRATION ; Use respirator, if necessary.

VENTILATION ; Use general and local exhaust ventillation.

SKIN ; Rubber gloves is recommended.

EYE ; Safety glasses is recommended.

OTHER ; Use apron, coverall and boots, if necessary.

SECTION. 9 SPECIAL PRECAUTIONS AND STORAGE DATA

PRECAUTION IN HANDLING AND STORING ; Store in sealed container and keep away from high temperature (40°C<), direct sunlight and excessive moisture.

AVERAGE SHELF LIFE ; 6 months or more

NE ; Not Established.
