

2420SL L-SEALERS	
COMPONENTS ON SEAL ARM ASSEMBLY	part #
2420 SEAL ARM (HEAD) ASSEMBLY COMPLETE	10-36235-23
2420 SEAL WIRE (six packs of wires) FRONT	10-41690-20
2420 SEAL WIRE (six packs of wires) SIDE	10-41690-01
BEARINGS, SEAL HEAD PIVOT BEARINGS	560-70-06
BOLTS, ADJUSTERS FOR MAG/SEAL WIRE MICRO SWITCHES	527-65-40-01
CAM	10-16048
CAM HANDLE	10-16049
GROUND STRAP (copper "C" plate at corner)	10-41686
GROUNDING BLOCK (right side anchor point of front seal wire)	10-36224
INSULATOR, PLASTIC FOR BRASS POST	557-20-64
MOUNTING SHAFT FOR TENSIONER CAM & SPRING	10-16129
NUT, BRASS (for anchor screw and post)	545-24-20-30
POST, BRASS (front anchor point on side seal wire)	553-44-02
RTV CEMENT (attaches transite strip)	573-10-02-01
SCREW, (attaches front seal wire at corner)	521-12-02-01
SCREW, BRASS (seal wire anchor bolt mounted in tensioner)	524-24-71-30
SEAL WIRE CONNECTOR KIT	10-16201
SPRING, (for tensioner assembly)	562-70-17
STUD FOR SPRING MOUNTING	10-16145
TENSIONER ASSY, W/CAM, STUDS, SPRINGS MOUNT-SIDE	10-41212
TENSIONER ASSY, W/CAM, STUDS, SPRINGS, MOUNT -FRONT	10-41211
THREADED ROD, HOLDS MICROSWITCH ADJUST BOLTS EM	10-40130
THREADED ROD, HOLDS MICROSWITCH ADJUST BOLTS GSM/MTB	10-36227-02
THUMB NUT (black plastic attaches seal wires)	568-03-03
TRANSITE INSULATOR 40" LENGTHS (under seal wires)	10-16041-18
WASHER, BRASS (under thumb nut & screw above)	548-24-19
WASHERS, PLASTIC (brass post mounting isulators)	548-24-13

FILM HOLDDOWNS		part #
FILM HOLDDOWN, COMPLETE	FRONT	10-41104-17
FILM HOLDDOWN, COMPLETE	SIDE	10-41104-03
SHOULDER BOLTS FOR HOLDDOWNS		10-16449
SPRING FOR HOLDDOWNS		562-72-47
CLOSER (DOOR) ASSEMBLY/ COUNTER WEIGHT		part #
CLOSER ASSEMBLY	GSMSL	10-40168
CLOSER ASSEMBLY	MTB	10-40168
CLOSER ASSEMBLY	EM	10-40163
COUNTER WEIGHT	MTB	10-40126-01
COUNTER WEIGHT	EM	10-40126-02
COUNTER WEIGHT SUPPORT ROD, (HOOKS)		10-40094
HB-3		part #
COVER, BOTTOM (metal shield for recepticle)		10-41326
COVER, TOP (metal bracket supports recepticle)		10-16148
EXTENSION ARM, BURNER SLIDES IN THIS RACK		10-41258
GLOW TIP FOR HB-3	STANDARD TIP	10-41265-20
GLOW TIP	LARGER "S" TIP	10-41265-25
HOLEBURNER COMPLETE		HB-3
HOLEBURNER RECEPTICLE (ON SEAL ARM)		600-11-02
O-RING, HEIGHT ADJUSTER		573-40-13
POST, HEXAGON MOUNTING POST		10-41252
THUMBWHEEL, (black plastic knob on HB-3)		568-20-19
SEAL PAD ASSEMBLY COMPONENTS		part #
SEAL BED ASSEMBLY		10-54188
SEAL BED RETAINING COMPONENTS	MACHINE SCREW	521-64-71-02
	NYLOCK NUT	546-57-08
	WASHER	548-24-25
SEAL BED SPRING	L/F & R/R (lighter gauge)	562-72-64
SEAL BED SPRING	both in corner (heavy gauge)	562-72-15
SEAL PAD	1" FOAM 45" LENGTH	10-50588-06
TEFLON SLEEVE MATERIAL 12" X 9 YARDS		573-56-64
TEFLON TAPE	2 1/2" 9 YARD ROLL	573-56-68
TEFLON TAPE	3/4" 10 YARD ROLL	573-56-69
TEFLON TAPE	3/4" 36 YARD ROLL	573-56-17-01

MAGNET ASSEMBLY COMPONENTS	
	part #
BOLT, (mounts spring and plate to bracket)	531-66-73-01
TREMINAL STRIP- 4 PIN FOR RECTIFIER	600-50-06
BRACKET, CONTACT PLATE MOUNTING	10-50835
BRACKET, MAGNET HOLDER	10-50833
CONTACT PLATE (mounted to seal head)	10-50834
MAGNET	640-40-06
NUT, NYLOCK	546-57-34
RECTIFIER ASSEMBLY	10-40082
SPRING, (on contact plate)	562-77-66
WASHER	548-50-05
GSMSL MODEL PRODUCT TRAY COMPONENTS	
FOR MODELS WITHOUT CONVEYOR	
	part #
BASE, CHANNEL ASSMY	10-54210
LOADING TABLE	10-54213
LOADING TRAY HEIGHT ADJUSTER	10-54216
SPRING, TABLE HEIGHT ASSIST	10-54211
CONVEYOR ASSEMBLY COMPONENTS MB MODELS	
	part #
ADJUSTER BOLT FOR TENSIONER ASSY	527-65-40-01
ANCHOR NUT FOR ADJUSTER	10-36181
BELT, CONVEYOR W/LACING & CONNECTOR ROD	10-36230
BELT, TIMING	562-32-01
BRUSHES- FOR CONVEYOR MOTOR	640-45-11
CRANK HANDLE	10-16591-02
DRIVE ROLLER	10-36460-01
DRIVE ROLLER BEARING	560-15-09
DRIVE ROLLER SPROCKET	562-22-07
IDLER ROLLER	10-36459-01
LAG TAPE FOR ROLLER	10-16788
LIFT ROD, (on scissor jack replace w/lift screw)	10-36290-02
LIFT SCREW (threaded rod for cank handle)	10-41263
LIFT SCREW BUSHING, BRASS	10-36229
LIFT SCREW, COLLAR	557-07-09
MOTOR	615-40-11
MOTOR MOUNTING BRACKET	10-54176
MOTOR SPROCKET	562-22-06

ELECTRICAL COMPONENTS		part #
BRUSHES, MOTOR		640-45-11
CAPACITOR, MAGNET		632-21-52-06
CIRCUIT BREAKER, CONVEYOR		610-70-03
CIRCUIT BREAKER, MAIN POWER		610-70-10
CONTROLLER, BELT SPEED		10-54342
CORD, MAIN POWER		10-40172-20
LIGHT, INDICATOR	120 VOLT	625-60-31
LIGHT, INDICATOR	220 VOLT	625-60-30
MAGNET		640-40-06
MOTOR, CONVEYOR		640-40-11
ON/ OFF SWITCH		610-14-09
RECTIFIER, MAGNETS		635-70-29
RELAY CONTACTOR		610-50-04
SWITCH, SEAL,MAGNET,CONVEYOR MICROSWITCH		610-18-22
TERMINAL JUMPER		600-54-01
TERMINAL STRIP	9 PIN	600-50-10
TERMINAL STRIP	16 PIN	600-54-01
TERMINAL STRIP- 4 PIN FOR RECTIFIER		600-50-06
TIMER KNOB (round)		568-03-23
TIMER, CONVEYOR AND MAGNETS (EM UP DWELL)		10-54180-91
TRANSFORMER, HOLEBURNER		640-10-35
TRANSFORMER, SEAL WIRES		640-10-29
SEAL WIRE TEMP & BALANCE COMPONENTS		part #
BALAST WIRE	TEMP EQUALIZER JUMPER	NOT REQUIRED
CONTACT SWITCH, ADJUSTING DIAL ON FRONT PANEL		610-18-23
KNOB, (for contact switch)		568-30-02
MONITOR WIRE		10-16457
TEMP CONTROL ASSEMBLY " K TIMER" " MONITOR)		10-40014

FILM CRADLE/ SEPERATOR TRAY ASSEMBLY	part #
FILM CRADLE ASSEMBLY	10-41407
BRACKET, (for film opening rod)	10-50552
BRAKE	10-50554
COLLAR , (for roller installation)	557-07-09
COLLAR FILM POSITIONING	10-36466
CRADLE TIE SUPPORT	10-16615-03
FILM OPENING ROD	10-50553-02
FRONT PLATE, ROLLER MOUNT	10-54586
REAR PLATE	10-54191
ROLLER	10-36458-01
ROLLER MOUNTING BRACKET	10-16441
SEPERATOR TRAY STAINLESS STEEL	10-54231-21
THUMBKNOB, (black plastic for opening rod position)	568-20-05
EM MODEL ADDITIONAL COMPONENTS	part #
BOLT CRANK ARM TO MOTOR	527-32-73-01
BRACKET, MOUNT FOR TDC DETECT SWITCH	10-41434
BRAKE ASSEMBLY	562-44-01
CLOSER ASSEMBLY	10-40163
COVER, SAFTEY COVER OVER MOTOR & CRANL ASSEMBLY	10-50842
CRANK ARM ASSEMBLY, ON DRIVER MOTOR	10-50840
CRANK ARM HUB	10-41632
HEIGHT ADJUSTER CLAMP	part of closer assy
INTERLOCK SWITCH, ON SAFTEY COVER	610-10-19
MOTOR, HEAD DRIVING	615-42-20
BUTTON, MUSHROOM HEAD AND SWITCH	610-30-02
SWITCH, PALM	610-18-05
SWITCH, TDC DETECTOR SWITCH	610-18-38
SWITCH, UP DWELL START UP, ON SEALER TOP DECK	610-18-22
SWITCH,TOGGLE AUTO/SEMI ON CONTROL PANEL	610-10-15
THUMB SCREW	part of closer assy
TIMER, UP DWELL	10-54180-91
TRANSFORMER, STEPDOWN	640-10-48-01